

Ship today 10/10

Date: Friday, 19/10/2007 7:20:51 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 13-MAN SHOULDER HARNESS KIT
Job Number : 35250
Estimate Number : 11863
P.O. Number : Part Number : D412702011
This Issue : 19/10/2007 S.O. No. : Drawing Number : N/A
Prsht Rev. : NC Project Number : N/A
First Issue : / / Type : PURCHASED PARTS Drawing Revision : E
Previous Run : 30590 Material :
Written By : Due Date : 19/10/2007 Qty: 2 Um: Each
Checked & Approved By :
Comment : Est.Rev:A 03.10.17 New issue KJ/RF
Est Rev:B 06.04.03 As per DSI9324 JLM
est rev C 06.12.14 per ecn871 ec
Est Rev:D 07-03-14 As per DSI9351 JLM
Est Rev:E 07-07-28 As per Rev E JLM Verified By:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Photocopy bluefile & type labels per PPPD412-702-011 CHG001

07.10.19
CZ 07/10/19

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

3.0 D412702069 GROMMET KIT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)
GROMMET KIT
Batch: B 34435

(72)

CZ 07/10/19

4.0 D3195041 Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)
Bracket Assembly
Qty Part Number Description Batch
2 D3195-041 Bracket B 31272

(42)

CZ 07/10/19

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Seq. #:

Machine Or Operation:

Description :

5.0

D3195043

Bracket Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bracket Assembly

Qty Part Number Description Batch

2 D3195-043 Bracket B31573

CY 07/10/19

6.0

D31961

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-1 Bar B31466

CY 07/10/19

7.0

D31963

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bar

Qty Part Number Description Batch

1 D3196-3 Bar 1XB30602 / 1XB32136

CY 07/10/19

8.0

D31964

Bar



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Qty Part Number Description Batch

Bar

1 D3196-4 Bar 1XB29865 / 1XB30654

CY 07/10/19

9.0

D3197041

Bar Assembly



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bar Assembly

Qty Part Number Description Batch

2 D3197-041 Bar 1XB30603

B35281 3X

07/10/19
CY 07/10/19

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Description :

10.0

D31981

Fitting



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Fitting

Qty Part Number Description Batch

4 D3198-1 Fitting 6X B31467 / 1X 30147

1XB35082

1XB35082 C207/10/19

11.0

D3215041

Harness Assembly



Comment: Qty.: 18.0000 Each(s)/Unit Total: 36.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

18 D3215-041 Harness Assembly 11XB30605 / 17XB30735

B35253 8X C 7/11/07

C2 07/10/19

12.0

D3215043

Harness Assembly



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Harness Assembly

Qty Part Number Description Batch

4 D3215-043 Harness Assembly B30606

C2 07/10/19

13.0

D32681

Placard



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Placard

Batch: B33841

14.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-5A Bolt M100857

15.0

AN413A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 8.0000 Each(s)

Bolt

Qty Part Number Description Batch

4 AN4-13A Bolt M105653

C2 07/10/19 (2)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Bolt

Qty Part Number Description Batch

8 AN4-20A Bolt M16895

17.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total: 40.0000 Each(s)

Washer

Qty Part Number Description Batch

20 AN960JD416 Washer M105420

18.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total: 24.0000 Each(s)

Nut

Qty Part Number Description Batch

12 MS21042L4 Nut (or -4) M104683

19.0

MS24694S152

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

Screw

Qty Part Number Description Batch

8 MS24694-S152 Screw M101124

20.0

MS24694S154

SCREW



Comment: Qty.: 8.0000 Each(s)/Unit Total: 16.0000 Each(s)

SCREW

Batch: M103924 (4) M105057 (12)

21.0

D35461

CLIP



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

CLIP

BATCH: B35100 CU 7/10/26

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Job Number:



Seq. #:

Machine Or Operation:

Description :

22.0

D355111

HOOK AND LOOP TIE



Comment: Qty.: 13.0000 Each(s)/Unit Total : 26.0000 Each(s)

HOOK AND LOOP TIE

B 31217

27/11/06 (2)

23.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6 07/11/08 (42)

24.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-011

Location:

PPP Rev:

15

7/11/08

(2x)

SL

25.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07.11.08

Job Completion



W 07.11.08